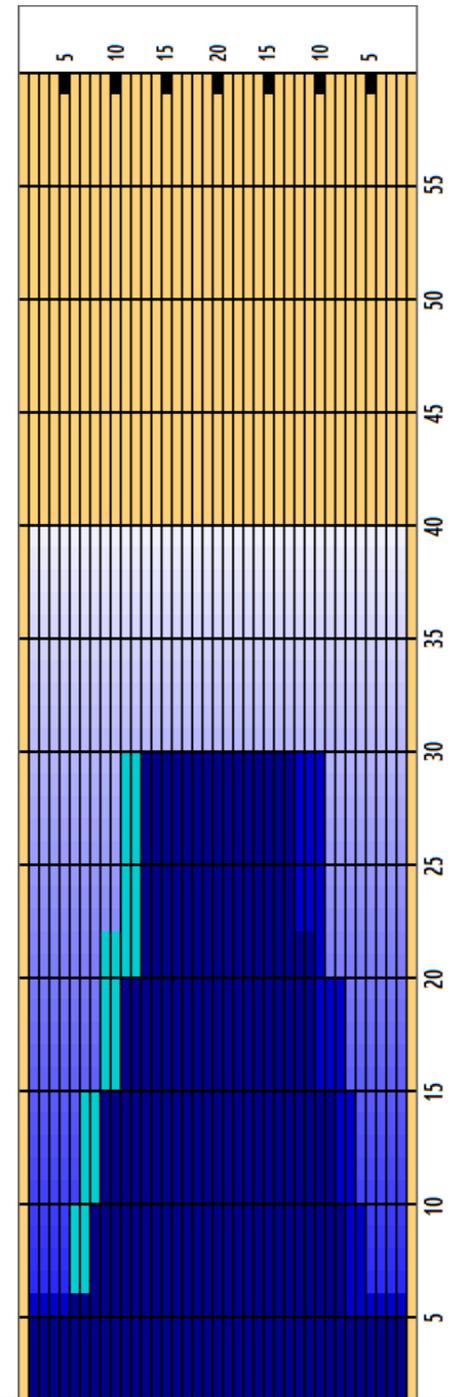


Oil Pattern Distance	40	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	16.45 mL	Reverse Oil Total	12.85 mL	Volume Oil Total	29.3 mL
Tank Configuration	Multi Tank	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	18	3	A	111	0.0	5.1	5.1	5550
2	6L	8R	2	18	3	A	54	5.1	10.2	5.1	2700
3	7L	9R	2	18	3	A	50	10.2	15.3	5.1	2500
4	9L	11R	3	18	3	A	63	15.3	22.9	7.6	3150
5	11L	13R	3	18	3	A	51	22.9	30.5	7.6	2550
6	2L	2R	0	18	3	A	0	30.5	34.0	3.5	0
7	2L	2R	0	22	3	A	0	34.0	40.0	6.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	22	3	B	0	40.0	30.0	-10.0	0
2	13L	10R	4	18	3	B	72	30.0	19.8	-10.2	3600
3	11L	8R	2	18	3	B	44	19.8	14.7	-5.1	2200
4	9L	7R	2	18	3	B	50	14.7	9.6	-5.1	2500
5	8L	6R	2	14	3	B	54	9.6	5.7	-3.9	2700
6	2L	2R	1	14	3	B	37	5.7	3.8	-1.9	1850
7	2L	2R	0	14	3	B	0	3.8	0.0	-3.8	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	4.62	1.5	1	1	1.4	4.62

