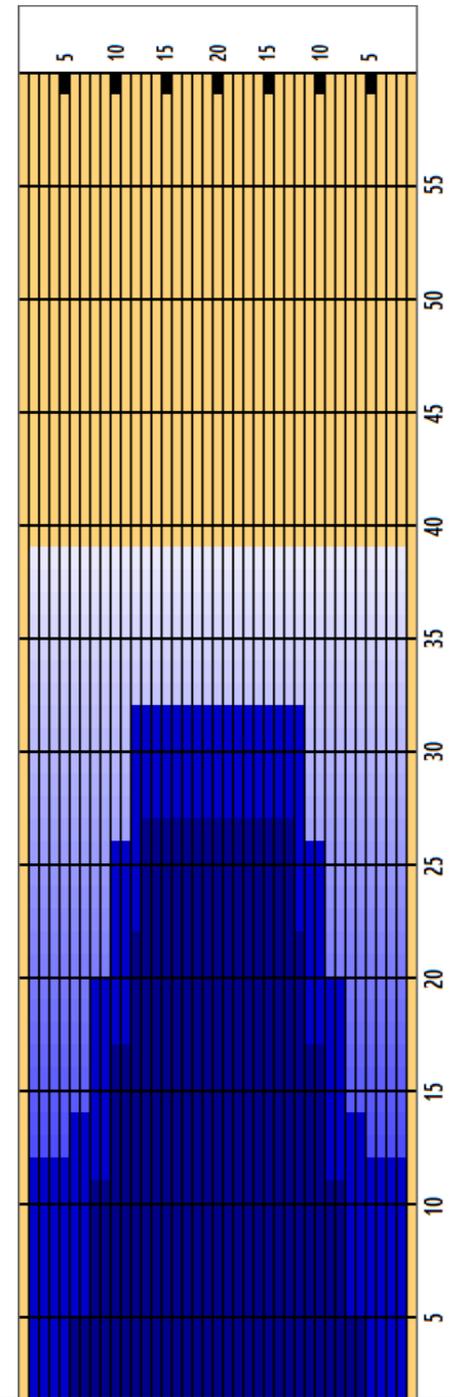


Oil Pattern Distance	39	Reverse Brush Drop	36	Oil Per Board	50 ul
Forward Oil Total	16.7 mL	Reverse Oil Total	9.6 mL	Volume Oil Total	26.3 mL
Tank Configuration	Multi Tank	Tank A Conditioner	Standard	Tank B Conditioner	Standard

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	14	3	A	74	0.0	1.9	1.9	3700
2	6L	6R	2	14	3	A	58	1.9	5.8	3.9	2900
3	8L	8R	3	14	3	A	75	5.8	11.7	5.9	3750
4	10L	10R	3	14	3	A	63	11.7	17.6	5.9	3150
5	12L	12R	2	18	3	A	34	17.6	22.7	5.1	1700
6	13L	13R	2	18	3	A	30	22.7	27.8	5.1	1500
7	2L	2R	0	22	3	A	0	27.8	39.0	11.2	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	39.0	32.0	-7.0	0
2	12L	12R	2	22	3	B	34	32.0	25.8	-6.2	1700
3	10L	10R	2	22	3	B	42	25.8	19.6	-6.2	2100
4	8L	8R	2	18	3	B	50	19.6	14.5	-5.1	2500
5	6L	6R	1	18	3	B	29	14.5	12.0	-2.5	1450
6	2L	2R	1	18	3	B	37	12.0	9.5	-2.5	1850
7	2L	2R	0	14	3	B	0	9.5	0.0	-9.5	0



Cleaner Ratio Main Mix                      NA      Forward  
 Cleaner Ratio Back End Mix                NA      Reverse  
 Cleaner Ratio Back End Distance        NA      Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5.24	1.49	1	1	1.49	5.24

