

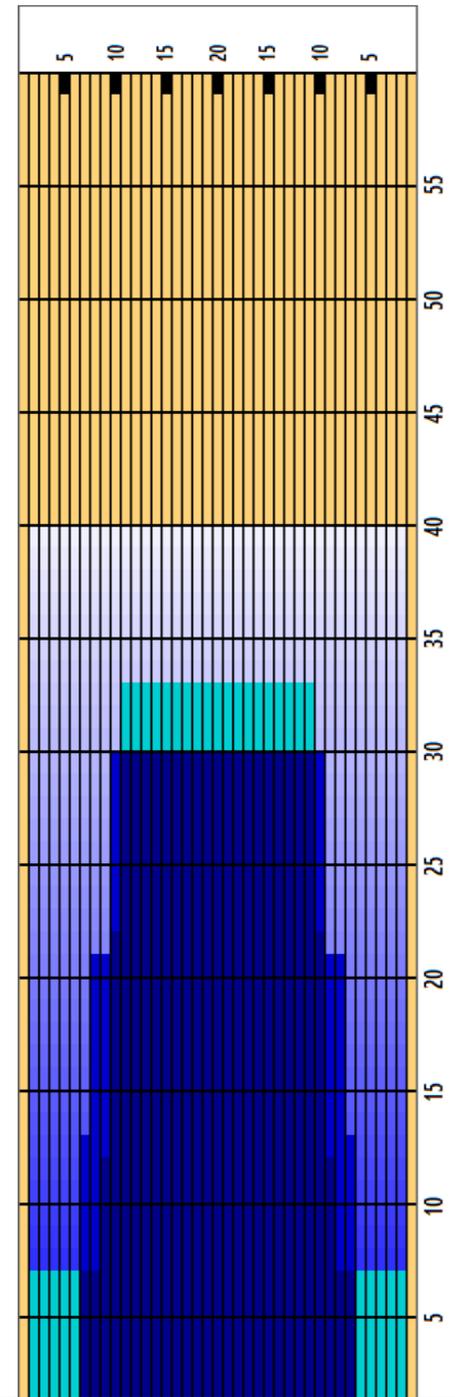
# FLEX MDUSBC 2024-25 Series Pattern 7 (Invitational)



Oil Pattern Distance	40	Reverse Brush Drop	36	Oil Per Board	50 ul
Forward Oil Total	17.7 mL	Reverse Oil Total	9.6 mL	Volume Oil Total	27.3 mL
Tank Configuration	Multi Tank	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	18	3	A	148	0.0	7.6	7.6	7400
2	9L	9R	2	18	3	A	46	7.6	12.7	5.1	2300
3	10L	10R	4	18	3	A	84	12.7	22.9	10.2	4200
4	11L	11R	4	18	3	A	76	22.9	33.1	10.2	3800
5	2L	2R	0	22	3	A	0	33.1	40.0	6.9	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	3	B	0	40.0	30.0	-10.0	0
2	10L	10R	3	22	3	B	63	30.0	20.7	-9.3	3150
3	8L	8R	3	18	3	B	75	20.7	13.1	-7.6	3750
4	7L	7R	2	18	3	B	54	13.1	8.0	-5.1	2700
5	2L	2R	0	14	3	B	0	8.0	0.0	-8.0	0



Cleaner Ratio Main Mix                      NA              Forward  
 Cleaner Ratio Back End Mix                NA              Reverse  
 Cleaner Ratio Back End Distance         NA              Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5	1.34	1	1	1.34	5

